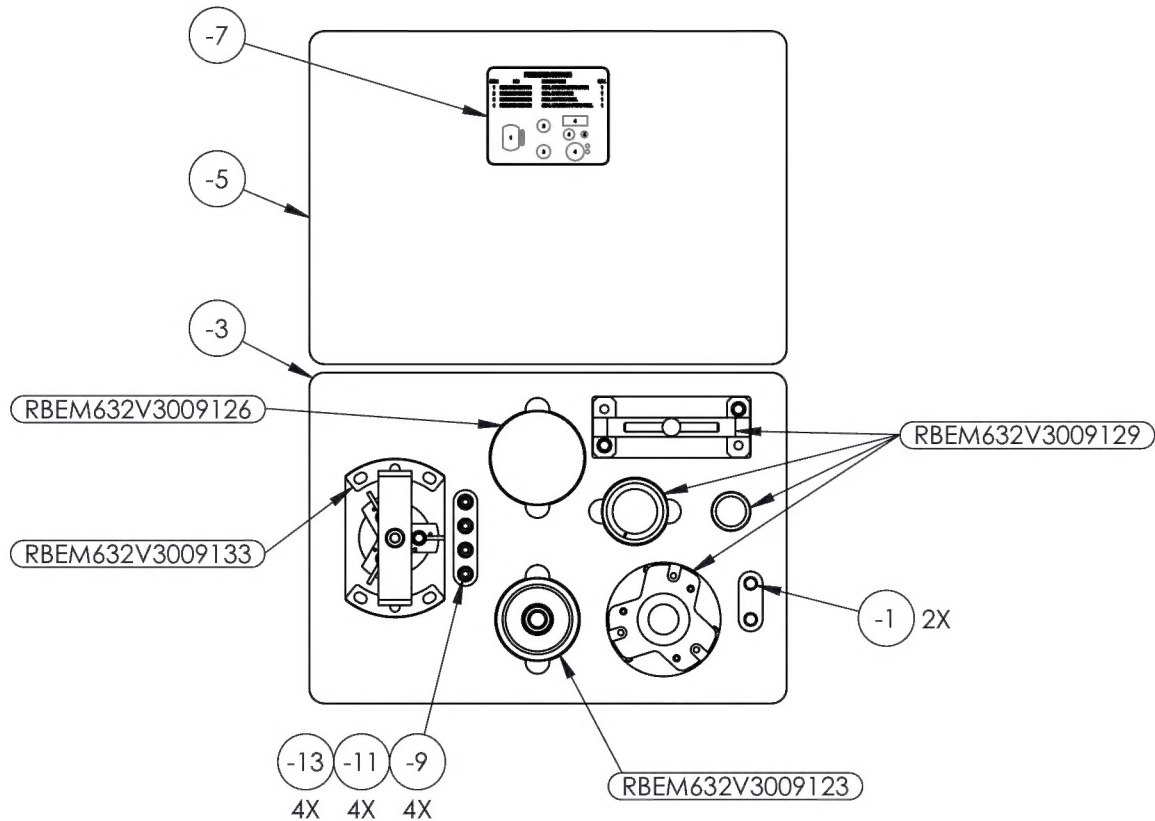


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	6/16/2016	RJC	JAG




UNDER REVIEW

URF17-743 VM

17.12.14

NOTE:
REF. AIRBUS T/N M632V3009103.

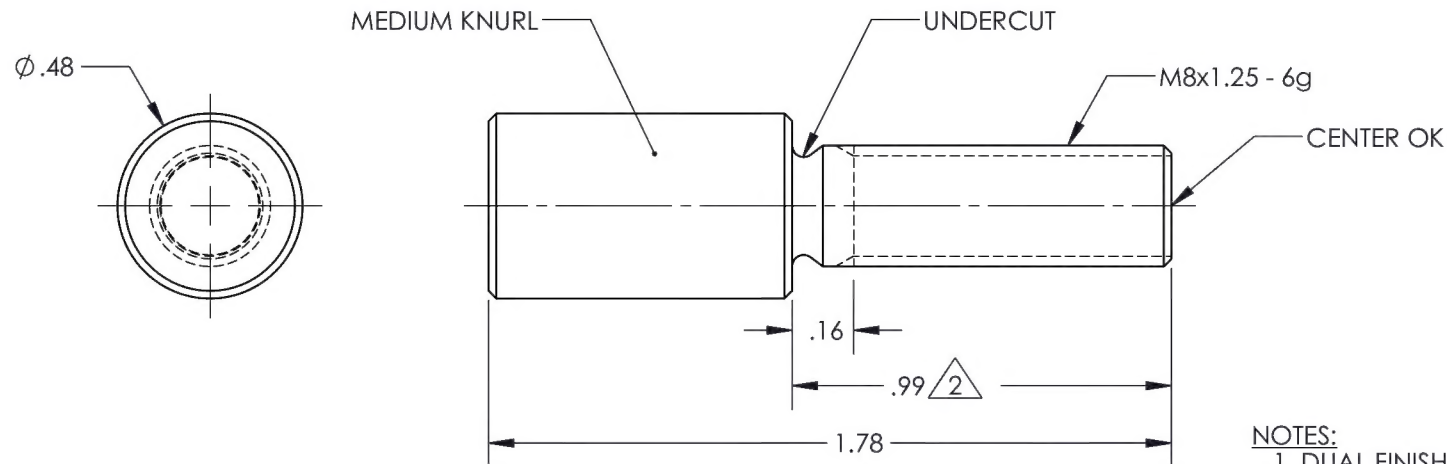
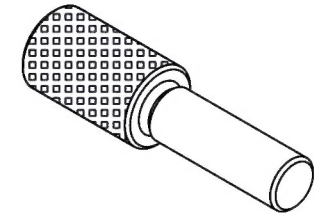
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.		
				1	SEAL HOLDER EXTRACTOR		RBEM632V3009133	1	TITLE INPUT FLANGE SEAL EXCHANGE	
				1	SEAL EXTRACTOR	6061	RBEM632V3009126	1		
				1	SEAL HAFTING TOOL		RBEM632V3009123	1		
				1	SEAL HOLDER HAFTING TOOL		RBEM632V3009129	1		
			-1	2	THUMB SCREW	1018/1020 CR		2	DWG NO. RBEM632V3009103	
		B/O	-3	1	BOTTOM FOAM	Y20 BLACK	7.88 X 13.79 X 19.88 (I.R. SPECIALTY)	3		
		B/O	-5	1	LID FOAM	Y20 BLACK	1.78 X 13.88 X 19.88 (I.R. SPECIALTY)	4	REV 1	
			-7	1	LOCATION PLACARD	PLASTIC		5		
		B/O	-9	4	SOCKET HEAD CAP SCREW	STEEL	M8X1.25 X 20mm (MCMASTER-CARR #95263A619)	1	MAT'L UNTREATED FINISH SPEC	
		B/O	-11	4	FLAT WASHER	STEEL	ØM8 (MCMASTER-CARR #91166A270)	1		
		B/O	-13	4	HEX NUT	STEEL	M8X1.25 (MCMASTER-CARR #90591A161)	1	DRAWN BY: CLOUGH CHECKED: DUERFELDT OPPS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
		B/O	-15	1	CASE	PLASTIC	PELICAN CASE #APP-IM262-E	N/S		
		B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S	SCALE 1:8 DATE 5/9/2016 SHEET 1 OF 5	

UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES
 .XXX ± .005 FRACTIONS ± 1/8
 .XX ± .01 ANGLES ± .5°
 .X ± .1 SURFACES = 125°
 1. BREAK ALL SHARP EDGES
 .015 x 45° OR .015R
 2. DIMENSIONAL LIMITS APPLY
 AFTER PLATING
 3. INTERPRET DIM AND TOL PER
 ASME Y14.5M-2009

USED ON MODEL
 H175

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- NOTES:
- DUAL FINISH:
1ST: ZINC PLATE, ASTM B633 TYPE I SC2.
2ND: POWDER COAT YELLOW, FED #13538.
 - NO POWDER COAT THIS SURFACE.



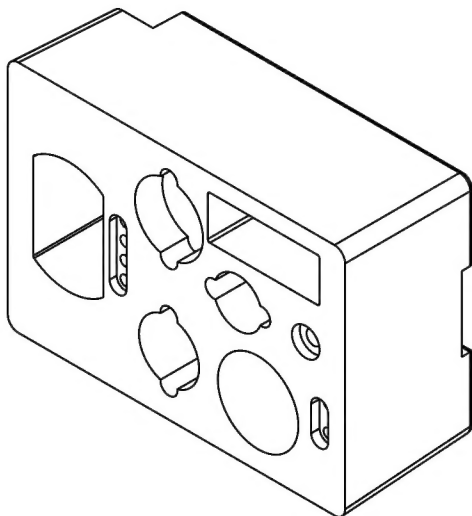
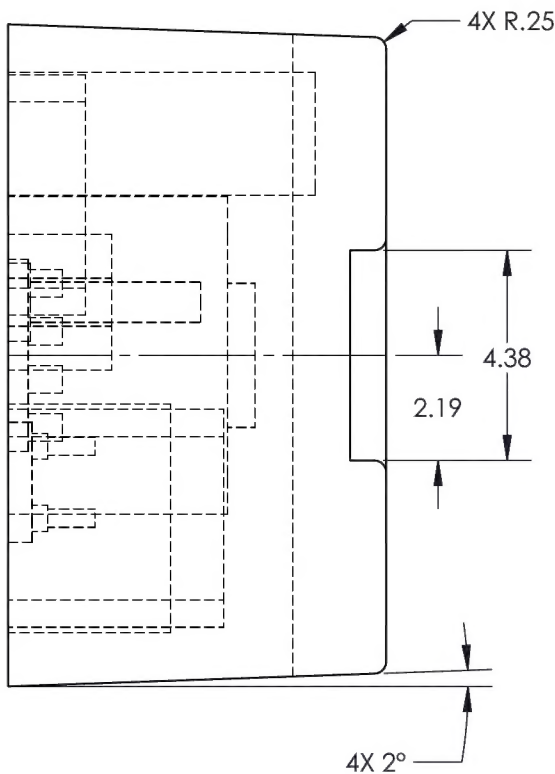
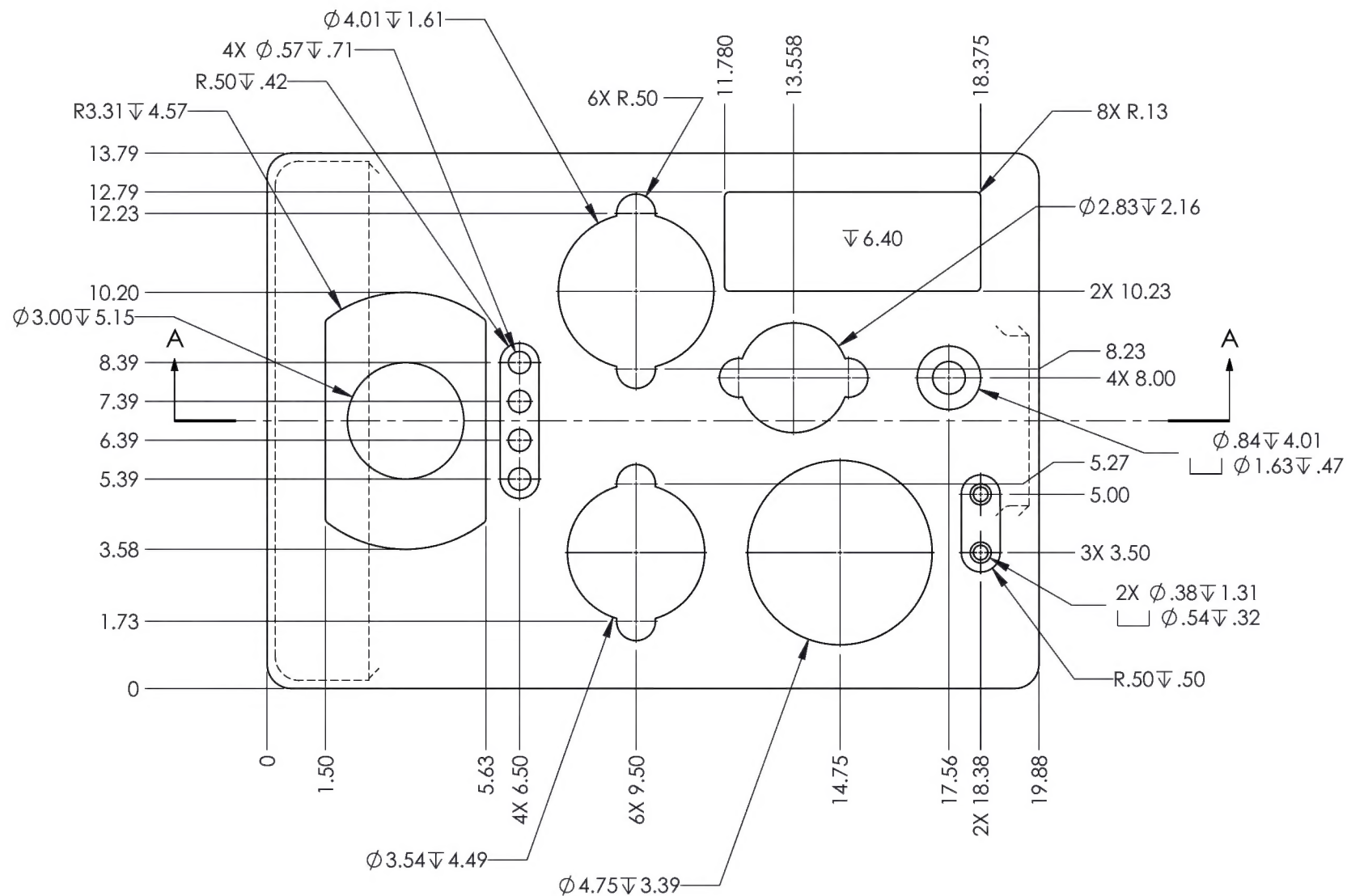
TITLE		INPUT FLANGE SEAL EXCHANGE	
DWG NO.		RBEM632V3009103-1	REV 1
MAT'L 1018/1020 CR		UNLESS OTHERWISE SPECIFIED	
HEAT TREAT		DIMENSIONS ARE IN INCHES	
FINISH SEE NOTE 1 & 2		.XXX ± .005 FRACTIONS ± 1/8	
SPEC		.XX ± .01 ANGLES ± 5°	
DRAWN BY: CLOUGH		.X ± .1 SURFACES = 125	
CHECKED: DUERFELDT		1. BREAK ALL SHARP EDGES	
OPPS APPR: ANDERSON		.015 x 45° OR .015R	
QA APPR: LINDSAY		2. DIMENSIONAL LIMITS APPLY	
APPROVED: GILBERT		AFTER PLATING	
SCALE 2:1		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE 5/5/2016		USED ON MODEL	
SHEET 2 OF 5		H175	

(-1)

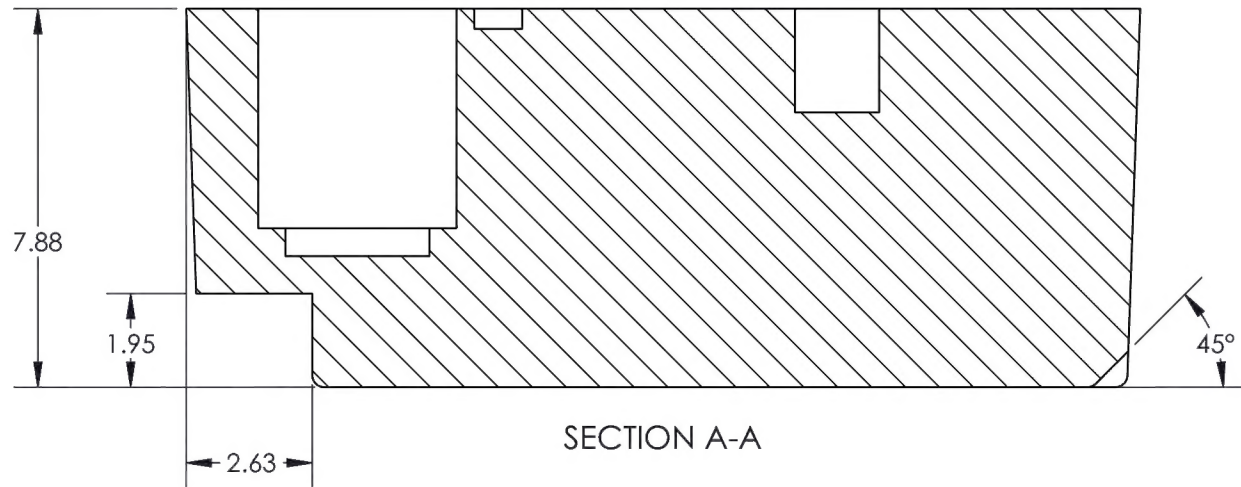
THUMB SCREW

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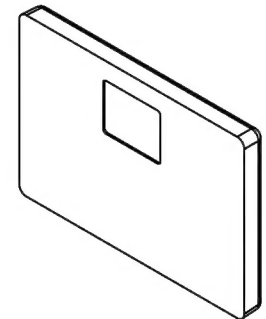
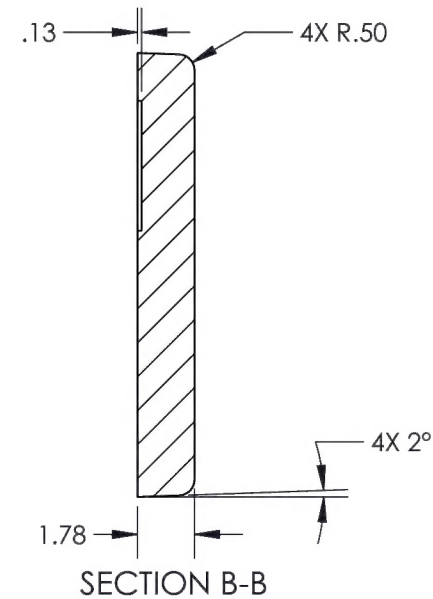
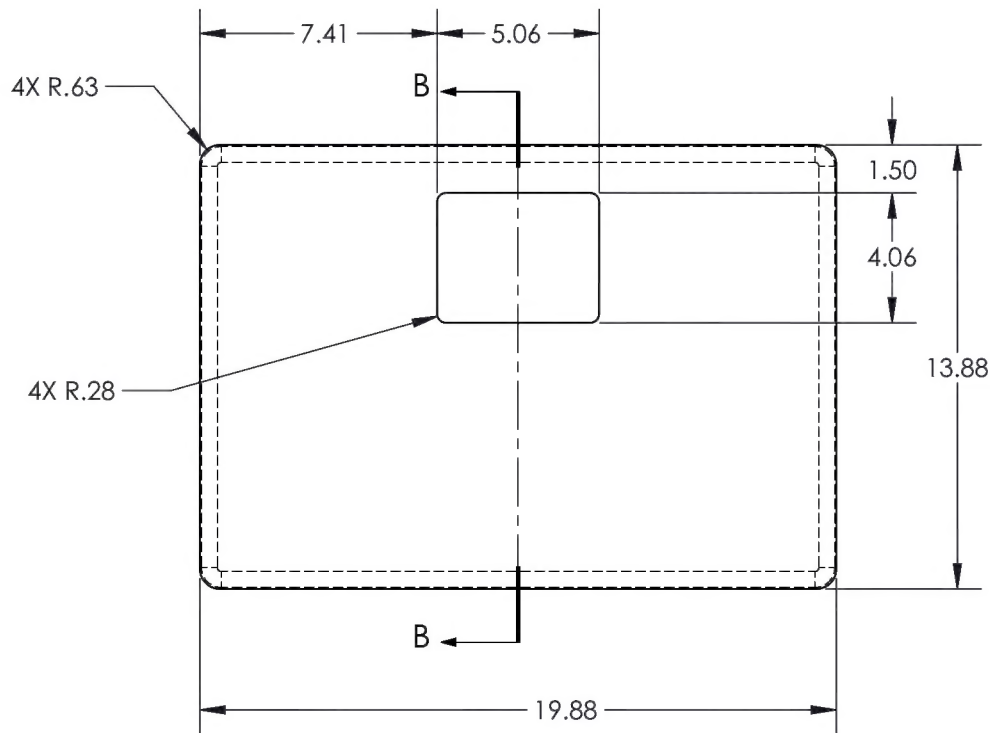


③
BOTTOM FOAM

DART AEROSPACE			
TITLE INPUT FLANGE SEAL EXCHANGE			
DWG NO. RBEM632V3009103-3			REV 1
MAT'L Y20 BLACK		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX ± .010 FRACTIONS ± 1/8	
FINISH		.XX ± .03 ANGLES ± 1°	
SPEC		.X ± .1 SURFACES = 125/	
DRAWN BY: CLOUGH		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: DUERFELDT		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: GILBERT		H175	
SCALE	1:4	DATE	5/6/2016
		SHEET 3 OF 5	

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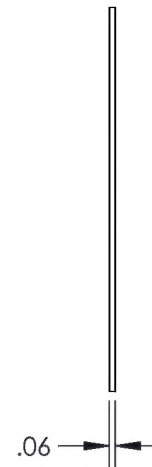
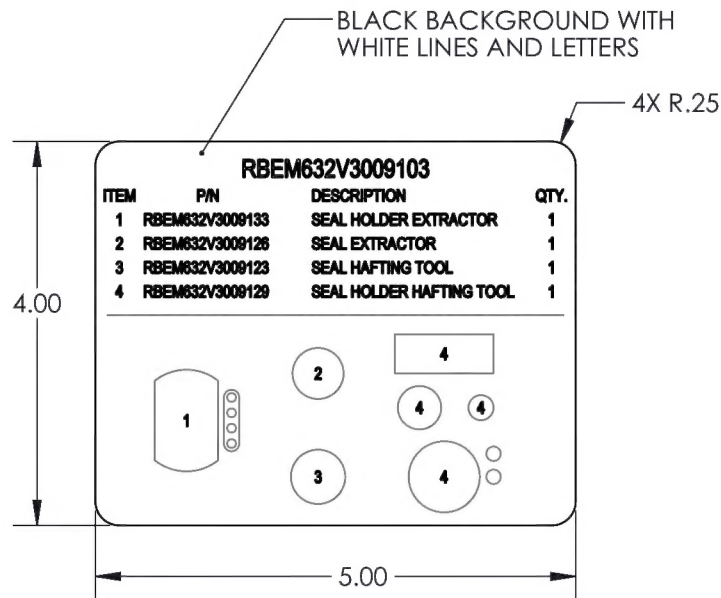
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(-5)
LID FOAM

DART AEROSPACE	
TITLE INPUT FLANGE SEAL EXCHANGE	
DWG NO. RBEM632V3009103-5	REV 1
MAT'L Y20 BLACK	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125° ✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: DUERFELDT	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H175
SCALE 1:6	DATE 5/6/2016
	SHEET 4 OF 5

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NOTE:
USE PDF.

(-7)

LOCATION PLACARD

DART AEROSPACE	
TITLE INPUT FLANGE SEAL EXCHANGE	
DWG NO. RBEM632V3009103-7	REV 1
MAT'L PLASTIC	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125/✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: DUERFELDT	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H175
SCALE 1:2	DATE 5/6/2016
	SHEET 5 OF 5